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A STUDY ON THE SOLUBILITY AND STABILITY OF ETHINYL OESTRADIOL

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Atrial was made to prepare solutions of ethinyl oestradiol by series of selected surfactants. It was found that the cationic surfactant was the best solubilizer for this hormone followed by the anionic then the non-ionic ones. The solubilized systems were further investigated for their stability under different storage conditions. It was noticed that the solutions prepared by non-ionic surfactants gave rise to the most stable preparation for this hormone, especially in the presence of antioxidants and preservatives. Storage of this preparation in amber coloured ampoules at 5° was also desirable, as it can keep its potency for a period up to 6 months.

# Introduction

The preparation of contraceptive hormones in liquid dosage forms is of interest, in order to counteract many of the problems arised during the tablet manufacture of this hormone. Many steroids were successfully prepared in solutions by using bile salts  $^1$ , anionic and cationic surfactants  $^2$ , ethoxylated cholesterols  $^{3-5}$ , as well as non-ionic surfactants  $^{6-8}$ . The effect of variation in the steroid molecular structure on their solubility was also investigated  $^{7-11}$  In this work solutions of ethinyl oestradiol were prepared by different classes of surfactants, mainly anionic (sod. lauryl sulphate), cationic (cetrimide) and non-ionic (Tween 20 and Tween 80). Furthermore, the stability of solutions containing this hormone was investigated in the presence of different additives and under various storage conditions.

### Experimental:

#### Materials:

Ethinyl oestradiol<sup>a</sup> Tween 20 and Tween 80<sup>b</sup>, sodium lauryl sulphate, cetrimide, sodium metabisulphite, EDTA disodium, and sod. Benzoate<sup>c</sup>.

#### Methods:

### A- Solubility measurement:

Excess amount of the tested hormone was placed in 25 ml stopperd tubes together with 10 ml of the selected surfactant solutions of increasing concentration up to 10% w/v, and up to 2 Molar of urea. The solutions were equilibrated by shaking for 10 days at 25 ± 1° in a Thermostatically controlled water bath After equilibration, the solutions were filtered through seitz filter No. 3. The absorbance of the solutions were measured at 280 nm after appropriate dilutions with absolute ethyl alcohol for their ethinyl oestradiol contents, using the corresponding surfactant concentration in absolute ethyl alcohol as a blank.

## B- Stability studies:

The solutions of this hormone were prepared using Tween 20, Tween 80, sodium lauryl sulphate as well as urea, and subjected to stability study under exaggerated storage conditions. They were placed in colourless and amber coloured ampoules and stored for aperiod up to 6 months at  $5^{\circ}$ ,  $35^{\circ}$  and  $45^{\circ}$  +  $2^{\circ}$ . Then they were examined physically and chemically at different time intervals.

# C- Physical stability:

The prepared solutions were examined for their colour change, clarity, and mould growth, visually, and PH values were measured using PH meter.

a - Schering Corp. Bloom Field, N.J. U.S.A.

b - Atlas Chemical Industries, Inc., Wilmington, Del, U.S.A.

c - B.D.H. Poole, England.

# D- Chemical Stability:

During the period of 6 months, samples from the colour-less and amber coloured ampoules stored at 5°, 35°, and 45° were analyzed spectrophotometrically for the their Ethinyl oestradiol contents.

Values for the apparent first order decomposition rate constant (K) was obtained from the plot of log percent concentation remained against time in months. On using the least square regression analysis, the value of K, half life time(50) and the correlation coefficient were obtained.

The effect of addition of the different antioxidants and preservatives on the stability of this hormone was also investigated. The solubilized systems containing  $107 \, \text{W/v}$  Tween 20 and Tween 80 as solubilizing agent were selected for this study. The following materials were tried  $0.17 \, \text{W/v}$  sodium metabisulphite (as antioxidant).  $0.17 \, \text{EDTA}$  disodium salts(as chelating agent) and  $0.27 \, \text{W/v}$  sodium benzoate as preservative. The solutions were stored at  $35^{\circ}$  and  $60^{\circ}$ , then they were examined physically and chemically as mentioned before.

#### RESULTS AND DISCUSSION

The solubilization of the tested hormone in aqueous solutions containing various concentrations of the tested surfactants and urea were conducted and their stability were investigated.

#### A- Solubility Studies:

unt of hormone solubilized increased by increasing the surfactant concentration in a linear manner. Similar relationship was reported on the solubilization of other steroids by sjoblom(7,8) and by Guttman et al (11). The solubility of ethinyl oestradiol was found to be greater in Tween 80 solution; than Tween 20. This could be due to the bigger volume of the core (hydrocarbon part) of Tween 80 than Tween 20, consequently this hormone could be expected to be localized mainly in the micellar core rather than the capsule.

With regards to the different classes of surfactants, e.g cationic surfactants (cetrimide) which was found to be good solubilizer than the anionic one (sodium lauryl sulphate) above its CMC and both were better than the two non-ionic surfactants investigated. This may be due to stronger interaction between such ionic micelles and the hormone rather than the non-ionic micelles. The results obtained are shown in Fig.1. On the other hand, urea solution was the least effective solubilizer of this hormone.

. This may be due to the difference in the mechanism of solubilization(Clatherate formation).

It was evident from spectral studies that the presence of Tween 20, Tween 80, sodium lauryl sulphate, cetrimide and urea did not result in the appearance of new absorption maxima for ethinyl oestradiol. This indicated that no complexation takes place between the hormone and each of the tested surfactants in the concentration range used. Thus, the possible solubilization mechanism is micellar solubilization. This can occur by occlusion of the solute into the core of the surfactant micelles, or by inclusion into the palisade layer of the micelle, A combination of these mechanisms may also occur. The location of the solubilized molecule within the different regions can be expected from the balancebetween the polar. and non-polar part of the molecule. It can be suggested that ethinyl oestradiol was localized mainly within the hydrocarbon core of the micelle due to its less polar nature. Furthermore its solubility was found to be greater in the micelles of bigger core volume than smaller ones.

### B- Stability Studies:

# (a) Physical stability

With regards to results of stability, the following physical observations were obtained in this study.

#### i- Colour change:

It was noticed that ethinyl oestradiol in Tween 20 or Tween 80 solutions developed a colour change in all the tested preparations, contained in either colourless or amber coloured ampoules stored at various storage temperatures.

After 6 monthsoof storage in colourless ampoules the colour change was faint yellow-yellow-yellowish brown-ligh brown at 5°, 35° and 45°, while, in amberglass ampoules, the respectine solutions were faint yellow-yellow-yellowish brown this may be due to the autoxidation of the compounds by the presence of unlinked ethylene oxide chains normally present as impurities especially in commercial non ionic surfactants, or as a degradation product from the surfactants themselves. But with sodium lauryl sulphate and urea the preparations appeared colourless in either colourless or amber coloured ampoules.

On the addition of some preservatives as sodium benzoate and anti-oxidants as sodium metabisulphate, or EDTA, the colour of solutions in either Tween 20 or Tween 80 was yellow and no change in colour takes place at all the different temperatures used ii- Clarity:

The solutions of ethinyl oestradiol deposited crystals in Tween 20, Tween 80 and in sodium lauryl sulphate solutions in both colourless and amber coloured ampoules at higher surfactant concentration or surfactan and at all the tested temperatures. This may be due to degradation product from the surfactants, viz., the presence of compounds with short chained ethylene oxide group which are normally insoluble in water. But, with urea solutions the crystals deposited in all preparations especially at 5°.

On the otherhand no depositions occurred on the addition of antioxidant (sodium metabisulphite at 60), and preservative (sodium benzoate at 35°), in case of solution in either Tween 20 or Tween 80

# iii- Mould growth:

With regards to mould growth, all preparations without preservatives showed mould growth in amber coloured ampoules at 35° but, not at either elevated or lowered temperatures and not in colourless ampoules at all temperatures but, on using sodium metabisulphite, EDTA and sodium benzoate, mould growth did not occur at any temperature.

# iv- pH Values:

It was noticed that solution of ethinyl oestradiol in Tween 20, reduced the pH form 5.6 to 4.2 and to 4.7 in colourless and amber coloured ampoules respectively. But in Tween 80 the pH was reduced from 6.4 to 6.2 and to 6.1 in colourless and amber coloured ampoules respectively. The pH varied from 5.99 to 5.65 on addition of mixture of the anti-oxidant and preservative to Tween 20 solutions. On the other hand the pH value varied from 6.04 to 5.9 on the addition of mixtures of anti-oxdants and preservatives to Tween 80 solutions.

The shift of pH may be due to incorporation of this hormone by surfactant micelles and the effect of the different
additives on the process of micellization. Incorporation of
solutes within the micellar interior may offer more protection
of the solute molecules espainly against oxidation or hydrolytic degradation, therefore more stable solutions can be prepared

# b- Chemical stability:

It was noticed that all surfactant preparations containing this hormone stored at 5° and 35° were more stable than those stored at 45°. With urea, opposite results were obtained where the hormone was more stable when stored at 45° and 35° than at 5°. This may be due to the break of clatherate formed at higher temperature when stored at 5° due to crystallization of urea from clatherate. As shown in Fig. 2-5. The solution of this hormone in Tween 20 was found to be the most stable one especially in the presence of the following additives, 0.1% EDTA, or 0.2% sodium benzoate than the solubilized systems containing surfactant solutions alone. As shown in Table 1. The storage of the preparations at 35° gave rise to more stable solution than that stored at 60°.

The same result were obtained for the solutions prepared with Tween 80, although solutions containing 0.1% sodium metabisulphite were found to be more stable than in the case of Tween 20. Again, the solutions prepared using the a mixture of 0.1% sodium metabisulphite + 0.1% EDTA and 0.2% sodium benzoate was found to be superior and more stable preparation was obtained as shown in Table 2.

This may be due to the synergestic effect of antioxidant and the difference in the mechanism by which sodium metabisulphite and EDTA can stabilize the solutions against oxidation.

With regards to t<sub>50</sub>, it was noticed that the stability of ethenyl oestradiol solutions in Tween 20 and Tween 80 was increased by increasing the surfactant concentrations in both colourless and amber coloured ampoules as shown in Table 3,4.

On the other hand, in the case of sodium lauryl sulphate, the  $t_{50}$  was increased by increasing the concentrations of the surfactants. On the other hand, in the case of urea solutions, the  $t_{50}$  decreased by increasing the concentration of urea

From the above results solutions of this hormone prepared in Tween 20 and Tween 80 solutions were more stable than the solutions prepared by sodium lauryl sulphate or urea especially if stored at 5.

Thus, a suitable mixture can be prepared by solubilizing these hormones in Tween solutions containing 0.1% sodium metabisulphite, 0.1% sodium benzoate as indicated from the previous results.

The  $t_{50}$  values for solutions containing Tween 20 and Tween 80 were higher in the presence of a mixture of 0.1% sodium metabisulphite. 0.1% EDTA and 0.2% of sodium benzoate especially at  $35^{\circ}$ .

In conclusion, it can be stated that the preparation of ethinyl oestradiol containing the required concentration in Tween 80 solutions in the presence of a mixture of 0.1% sodium metabisulphate, 0.1% EDTA disodium salts and 0.2% sodium benzoate may be recommended as stable solution suitable for oral administration of this contraceptive hormone.

Different 0estradio1 Ampoules erent Temperatures. Prepared Using Tween Preservatives 20 and the

		<b></b>		CT CANALANTAL AND		Authoritation are serviced.	***************************************				شدر وروس والمستوان والمستوان		
ムみなれたいから	7	Temp.	7	ime in	Month /	Concentr	tration	<b>3</b> ∕ <b>3</b>		Slope	X	7	4. 3
•	/w/v.	C	0	7	2	~	4	5	6			<u> </u>	
Sodium Meta- bisulphice	0 . 1	Ο (λ Ω (λ)	700 000 000	95.50	00 00 00	89.50 84.25	79°50 79°50	-75° -75° -75°	80.50 70.75	0.0156	0.036 0.036	19.25 2.85	0.9928
EDTA		35 0	100	91.75	88.00	30 <u>6</u> 25 <u>5</u> 5	76.50	57.25	67.25	0.0287	0.065	10.50	0.9957
Sod Benzoate	0.2	6 (3) 6 (3)	100	97.50 96.00	95.00	34.00	93.25	90.25	89.00 78.00	0.0083	0.019	36.47	1886°0
0 ct }	נט נק	(3)	100	28.75	97.50	96.25	96.25	95.5	93.75	0.0048		93.00	0,9801
od. Benz-	a bove	60	100	99.25	94 50	93.75	73.32	91.75	90.50	0.0074	0,017	40.76	0.9760

Stored on the and 80 Tween Using Temper Antioxidants Different Solutions Oestradiol Coloured Effect ~

	Conc.	Temp		Time	in Mor	Month /	Sonceni	tration	86	87.00			
Additions	. 1/M %	0	0	7	2	3	4	5	<b>&amp;</b>	7.	, K	20	
Sodium Meta-		35	100	96.50	90.25	89.00	87.00	82.75	79.50	0.0152	0.035	19.8	0.9743
bisulphite	0.1	9	100	94.50	87.75	83.75	79.00	75.00	70.50	0.0252	0.059	11.75	0.9965
		35	100	97.00	95.50	92.25	91.75	89.00	87.00	0.0100	0.023	30,31	0.9929
EDTA		09	100	96.50	93.75	90.50	88.50	85.00	82.50	0.0132	0.032	21.66	0.9986
Sod		3.5	100	97.75	95.25	95.5	92.75	90.50	89.00	0.0083	0.019	36.47	0.9872
Benzcate	0.2	09	100	94.5	91.75	88.00	84.50	79.50	78.25	0.0178	0.041	16.90	0.9939
d. Met		35	100	98.75	98.75	98.50	97.75	97.00	96.5	0.0035	0.008	86.62	0.9744
ulphite, EDTA, Sod Benzoate	above	09	100	97.00	94.50	89.00	89.00	86.00	84.25	0.0126	0.024	23.90	0.9825

of Ethinyl Oestradiol Sol Ampoules Coloured Stored Tween 20 Using

Surfactant	Temp.	Time	e in Month	n / Com	centratio	2002			ado18	×	750	C. K.
% W/V.	<i>S</i>	0	Z	2	3	4	5	9				•
2.5	35	100	97.5	93.90	91.4687.80	84,14	84.14	80.48	0.016	0.036	19.14	0.985
	4.5	100	93.90	90.24	85.36	78.04	78.04	75.60	0.020	0	14.87	0.979
	2	100	7.	95.45	92.04	86.36	86.36	84.09	-	.02	23.98	0.982
2.0	35	100	97.72	93.18	89.77	84.09	84.07	81.81	<del></del> 1	.03	20.69	0.981
	45	100	97.72	94.31	89.77	81.81	81,81	79.54	0.017	0.038	18.14	0.977
		100	7.2	94.44	93.05	90.27	86.11	84.72	-	02	25.11	•
7.5	35	0	7.2	3.0		7.5	4.7	1.9	.01	.03	0.8	99
		100	95.83	91.66	87.5	80.55	80.55	76.38	0.020	0 !	15.43	0.988
		100	98.71	96.15	93.58	89.74	87.17	87.17	<b>,</b> —-1	0	30.26	0.987
10.0	35	100	97.43	94.87	91.02	85.89	85.89	83.33		.03	22.80	0.985
	45	100	97.43	92.30	89.74	82.05	82.05	78.94	0.017	0.040	17.59	0.983

in Amber the Coloured Stability Ampoules 0 f Ethiny1 Different Temperatures

10.0	7.5	5.0	2.5	Surfactant
5 45	5 3 5	5 3 5 5	\$ \$ \$	Temp.
100	100	100	100	Time
97.10	97.33	95.23	94.68	ne in Month
94.20	94.66	92.85	89.36	th / Conc
92.76	92.0	89.28	85.10	zentrati
89.85	88.0	85.71	79.78	on %
88.40	85.33	83.33	75.53	5
85.50	84.0	79.76	72.34	6
0.011	0.013	0.016	0.023	Slope
0.026	0.029	0.038	0.054	X
26.55	23.81	18.38	12.83	t 50
0.996	0.996	0.997	0.998	C.V.

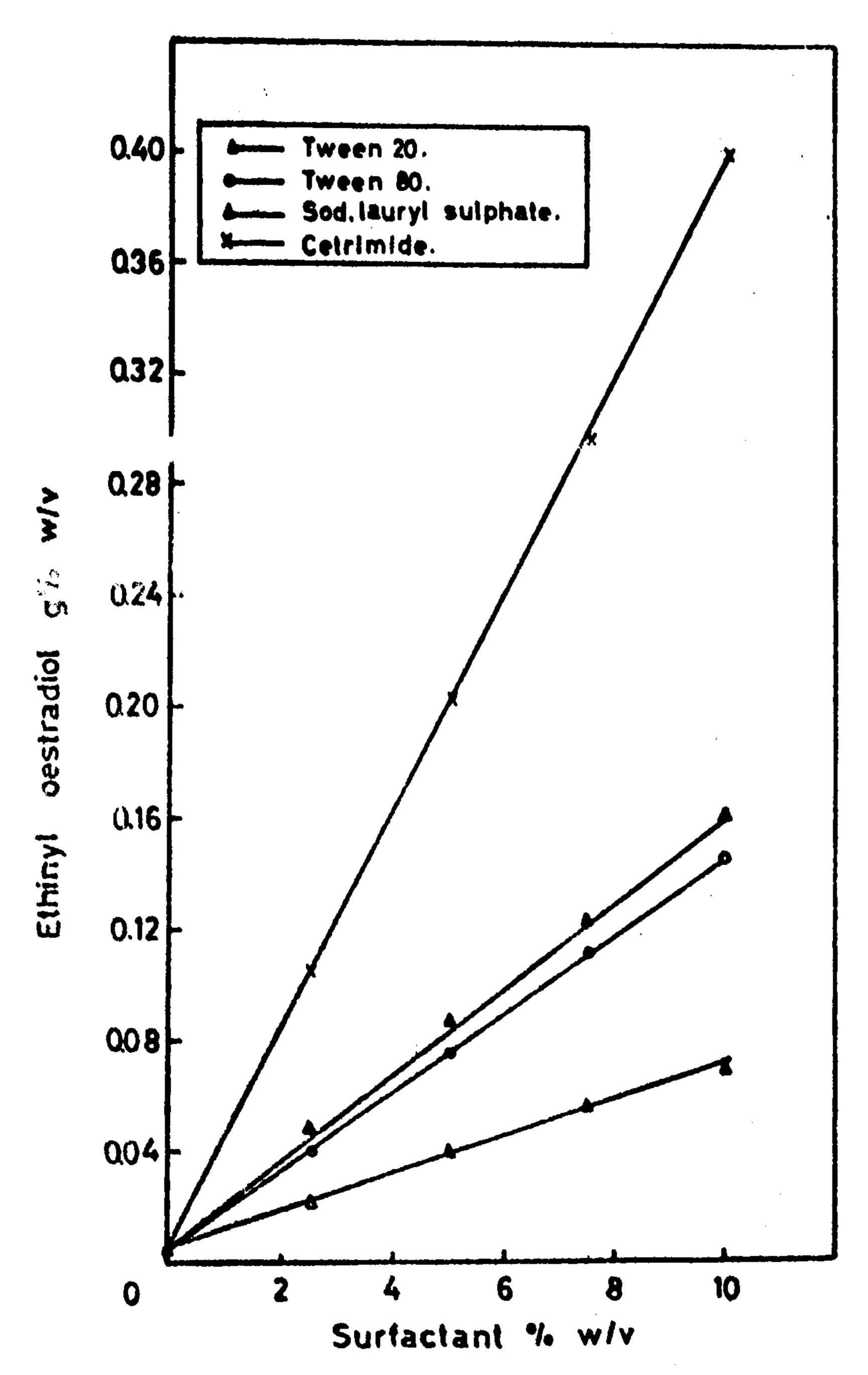


Fig. 2 Effect of surfactant concentration on the solubility of Ethinyloestradio at 25°.

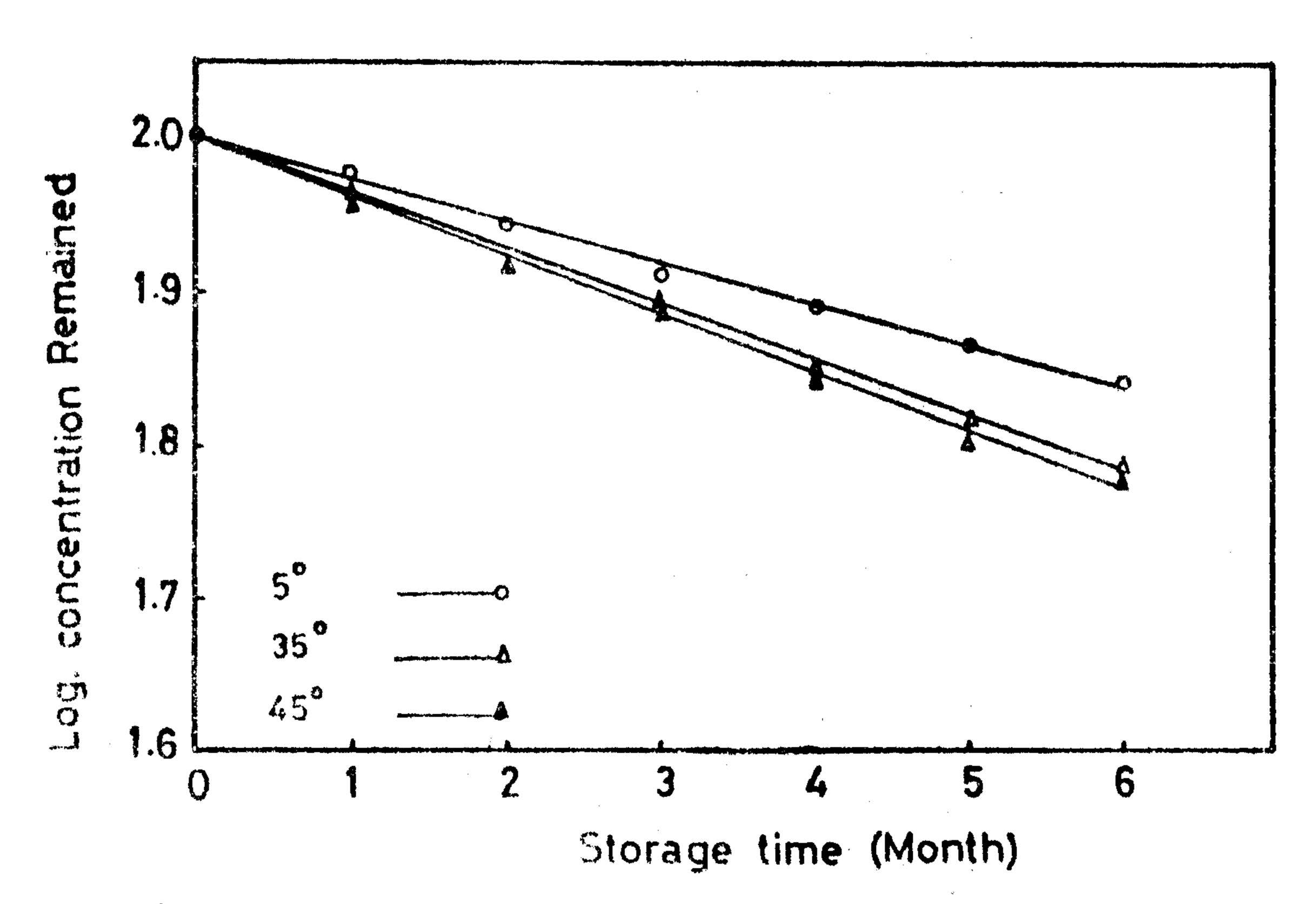


Fig a Effect of storage on the stability of Ethinyloes-tradici in Tween 20 solution in colourless amp-oules at different temp.

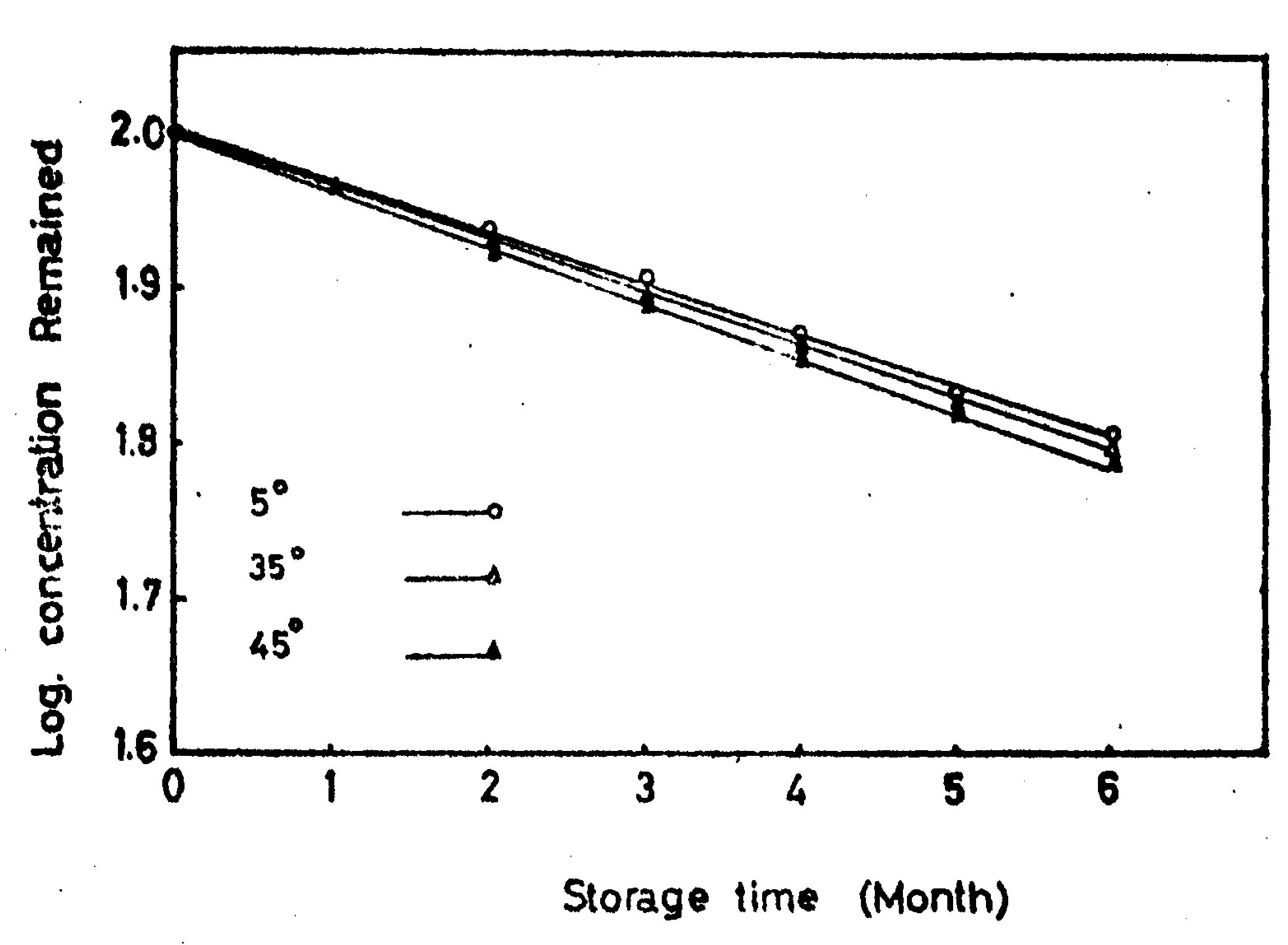


Fig. 3. Effect of storage on the stability of Ethinyloes-tradiol in Tween 80 solution in colourless amp-oules at different temp.

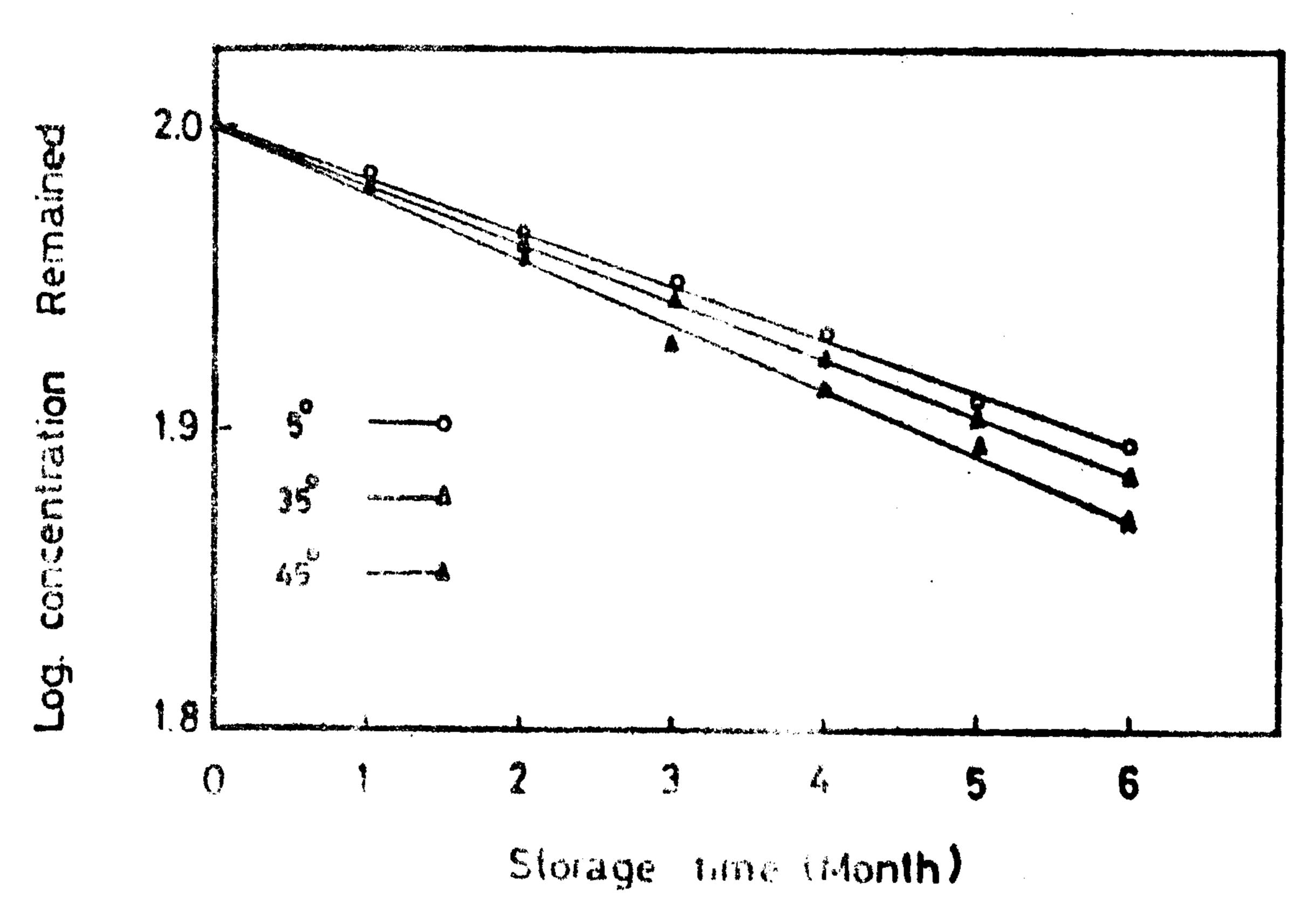


Fig. 4 Effect of storage on the stability of Ethinylbestradiol in sod lauryl sulphate solution in
colourless ampoules at different temp.

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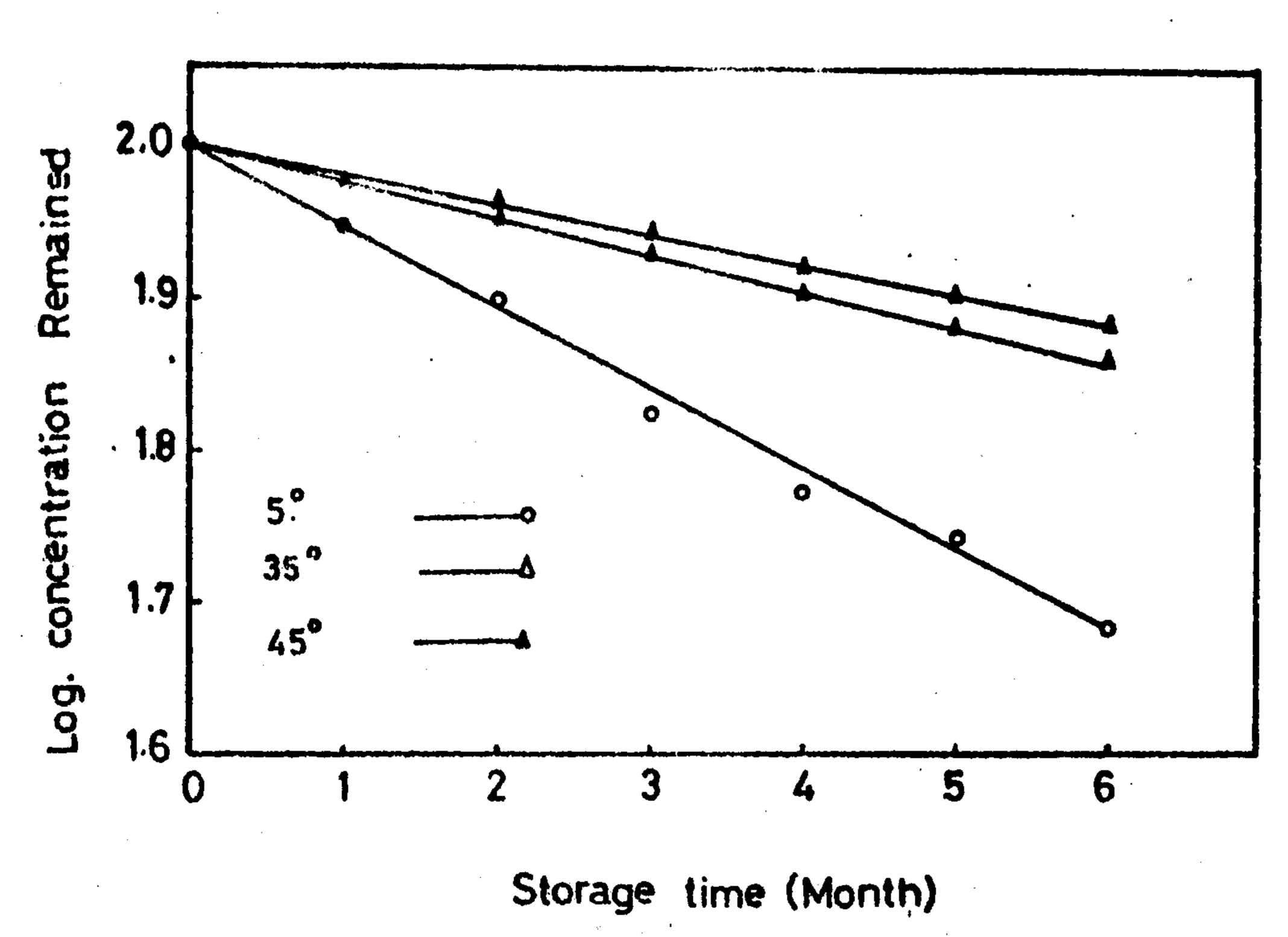


Fig. 5 Effect of storage on the stability of Ethinyl oestradiol in urea solution in colourless amp -oules at different temp.

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دراسة على اذابة وثبات اثينيل واستراديول حسن محمد الصباغ ـ احمد السيد ابوطالب \_ احمد عادل صقر ـ عد المجيد عد الحق قسم الصيدلة الصناعية \_ كليسة الصيدلسة \_ جامعة اسيوط

اجريت محاولة لتحضير محاليل من اثينيل اوستراديول بواسطة مجموعة منتخبة من منشطات

وقد وجد أن منشطات السطح موجبة الشحنة لها تأثير اكثرفي الأذابة من سالبة الشحنة او المنشطات الغير متاينة و

تم فحس الانظمة المذابة في المحاليل المحضرة تحت ظروف تخزين مختلفة وقد لوحظ أن المحاليل المحضرة بواسطة المنشطات الغير متابنة تعطى مستحضرات اكثر ثباتا خاصة في وجود بعض المواد المانعة للتاكسد والمواد الحافظة وكذلك وجد انه من المستحب تخزين المستحضرات في اجولات زجاجية عنبريسة اللون عند درجة و درجة مئوية حيث يحتفظ العقار بفاعليته لمسدة المهسسور